

your alo 70922

Work Order ID 70923

Friday, June 17, 2011 11:52:32 AM



Page 1

Item ID: D350-607-145

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 6/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-607-145
CHG001

*NA going to be cc
ass'd on bldt*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/10/2/12

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Sublet

20

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Item ID: D350-607-145

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 6/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-145

Location: _____ u/o 70922

PPP rev: _____

E/S 11/06/21 ①

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

u/o 11/06/21
MF
11-06-21

Picklist Print

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Work Order ID: 70923

Parent Item: D350-607-145

Parent Item Name: Automatic Lid Opener Installation



Start Date: 6/17/2011

Required Date: 6/21/2011

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-1 Gas Spring Bracket		Manufactured	No			110	Each	27.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		27							
				53760		27							
D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	36.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		36							
				69611		5							
				69974		31							
D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	13.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		13							
				69749		13							
D3953-7 Spring Spacer		Manufactured	No			110	Each	35.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		35							
				65053		4							
				69975		31							

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Work Order ID: 70923

Parent Item: D350-607-145

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/17/2011

Required Date: 6/21/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Manufactured No

110 Each

53.0000

2



Gas Spring Washer

Location

Loc Qty

Loc Code

ST096

53

69025

5

69973

48

D3953-11 Manufactured No

110 Each

7.0000



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

7

68232

7

D3953-13 Manufactured No

110 Each

24.0000



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

24

52761

24

D3969-1 Manufactured No

110 Each

5.0000



Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

5

52889

5

AN3C11A Purchased No

110 Each

16.0000



BOLT

Location

Loc Qty

Loc Code

ST351

16

116590

16

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Shop Packet Print

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Work Order ID: 70923

Parent Item: D350-607-145

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/17/2011

Required Date: 6/21/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C16A

Purchased

No

110

Each

31.0000

2

2

Bolt

Location

Loc Qty

Loc Code

ST352

31

115835

31

AN310-4

Purchased

No

110

Each

28.0000

2

2

NUT

Location

Loc Qty

Loc Code

ST324

28

117795

8

117872

20

MS21043-3

Purchased

No

110

Each

247.0000

4

4

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

175

112314

175

MS24665-2-12

Purchased

No

110

Each

22.0000

2

2

COTTER PIN

Location

Loc Qty

Loc Code

ST309

22

111499

22

Picklist Print

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Work Order ID: 70923

Parent Item: D350-607-145

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/17/2011

Required Date: 6/21/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

110

Each

1,396.000

4

4



Washer



SP

Location

Loc Qty

Loc Code

ST297

1396

116304

55

117291

15

117460

392

~~117887~~

934

4

NAS1149C0432R

Purchased

No

110

Each

5,440.000

2

2



Washer



116304 SP

Location

Loc Qty

Loc Code

ST297

5440

116900

440

~~117291~~

5000

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6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)